

AUTOMATIC SEWING SYSTEMS

AUTOMATIC BOARDING MACHINE FOR KNEEHIGHS AND STOCKINGS DIRECTLY LINKED TO THE TOE CLOSER.

SB10









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Automatic boarding machine for knee- highs and stockings directly linked to the Toe Closer. Boarding machine revolving on horizontal axis for greige products linked to a Toe Closer.

Automatic process without operators allows an immediate production cost reduction with a consequent financial advantage.

Products, after a correct loading, go through a hot air chamber with adjustable temperature up to 180° C.

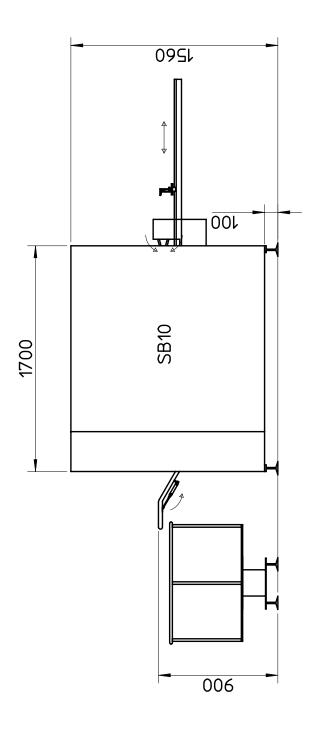
At the end of the process a belt stripping device unloads the garments and stacks them onto a carousel.

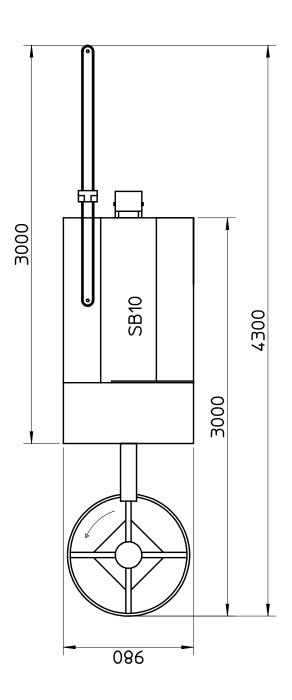
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Specification	Value
Air pressure	6 bar
Air consumption	200 NI/min
Absorbed power	5 Kw
Minimum cycle time	2,5 Sec.
Max. Production	60 Dz/hr (pair)
Average production	50 Dz/hr (pair)

Features	
Automatic device to transfer the hose from the Toe Closer to the boarding form	
Qty. 10 aluminium solid or steel wire forms	
Positioning device to stretch the fabric out on the boarding form and to correctly allign the welt	
Boarding chamber with elecronic temperature adjustment	
Belt stripping device with programmable stacking onto the carousel	

Machines to link	
Santoni Toe Closer	
Solis Single Toe	
Detexomat HS	











SANTONI SPA